
Part Replacement Instruction

Product: Premier/Stellar Keyboard

Part Replaced: Disk Drive

Required Tools:

#2 Phillips Screw Driver

Procedure:

1. Turn the unit off.
2. Disconnect the Power Cable.
 - A. For the Premier, unplug the Power Cable from the wall socket.
 - B. For the Stellar, disconnect the Communication Cable from the Sewing Head.
3. Disconnect the LAN Cable from the Premier.
4. Remove the Retaining Screws (Figure 1) from the rear of the Keyboard. There are seven Screws for the Premier and five Screws for the Stellar.

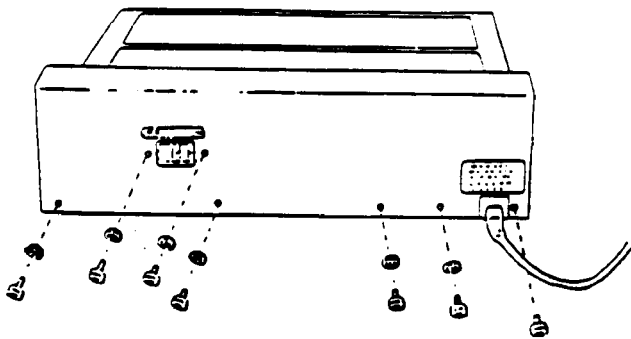


Figure 1

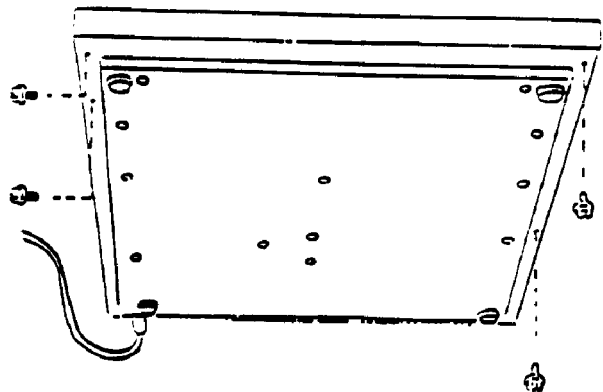


Figure 2

5. Remove the four Retaining Screws (Figure 2) from the bottom of the Keyboard.

- Carefully lift the Keyboard Cover far enough to reach the Connector Cables that are attached to the Main Circuit Board (Figure 3-A). You may find it necessary to slightly flex the sides of the Cover outward in order to clear the Disk Drive face and the LAN Connector.

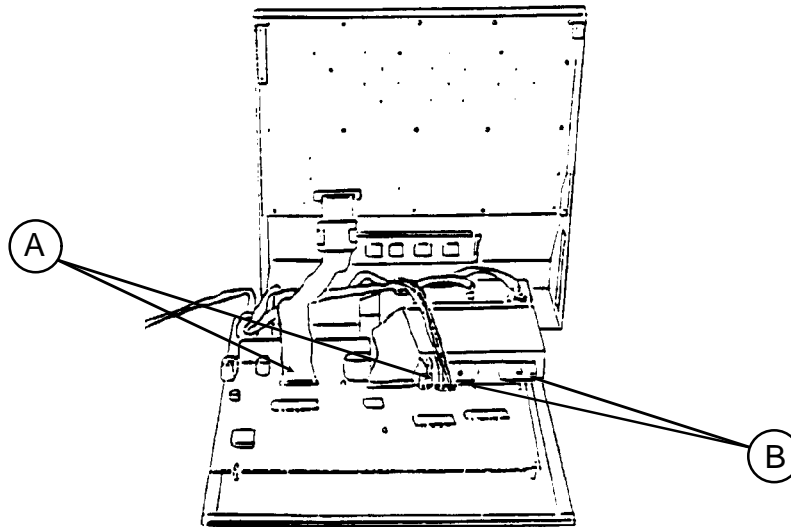


Figure 3

- Note the position and orientation of the Circuit Board Connector Cables, and disconnect them from the Circuit Board.
- Remove the four Mounting Screws (Figure 3-B) holding the Disk Drive in the Chassis.
- Disconnect the Ribbon Cable (Figure 4-C) and Power Cable (Figure 4-D) from the rear of the Disk Drive.

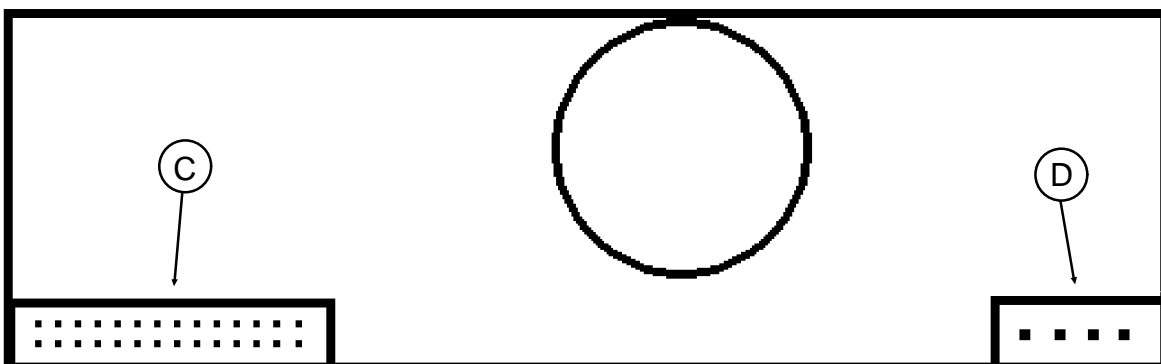


Figure 4

10. Connect the Ribbon Cable to the new Disk Drive so that the colored edge of the Cable is connected to pin 1 of the plug.
11. Connect the Power Cable to the new Disk Drive so that the BROWN wire is to the outside edge of the Drive.
12. Install the Disk Drive into the Chassis using the Mounting Screws removed in step 8.

NOTE: Make sure that the front and rear of the Disk Drive is level before proceeding. If the Drive is twisted, it will cause erratic operation and shorten the life of the Drive.
13. Plug the Circuit Board Connector Cables, removed in step 7, into the Main Circuit Board.
14. Carefully replace the Keyboard Cover. You may find it necessary to slightly flex the sides of the Cover outward in order to clear the Disk Drive face and the LAN Connector.
15. Install the four Retaining Screws (from step 5) in the bottom of the Keyboard.
16. Install the Retaining Screws (from step 4) in the rear of the Keyboard.
17. Reconnect the Cables removed in steps 2 & 3.
18. Turn the unit on and perform a test sew out.

END OF PROCEDURE